



Gravity Plus

Our new Gravity Plus Bin will dispense difficult products that will not typically dispense from a standard gravity bin.

Part Number:
04104-MBS – 4"W x 18"T
06104-MBS – 6"W x 18"T

Thank you for purchasing the Gravity Plus Bin!

(Not sure how to set up your new bin? Then follow the simple instructions below.)

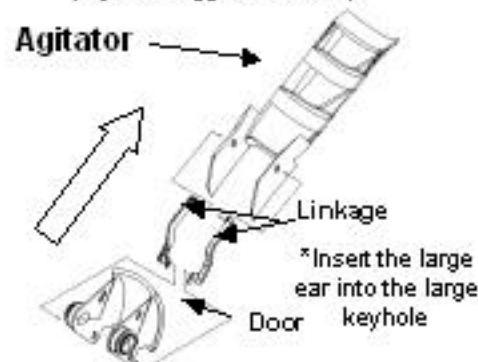
****Please keep in mind that each product has it's own unique size, shape, texture, and density, so each one will probably require it's own setting.****

A. Setting the Baffle for the Best Flow of Product

- 1) Set the linkage for the desired Agitator Movement. (Fig. 1&3) Note: Your bin comes preset in reverse action (Fig. 1).
- 2) Make certain to close the door on the back of the False Front. It snaps shut.
- 3) Place the Baffle (Pictured Below) in the lowest position (if not already there), #1, (Fig. 4). The five positions are shown on the side of the bin.
- 4) Fill the bin with product. Break up any clumps, and DO NOT pack the product down!
- 5) To dispense the product. Repeatedly PULL and PUSH the handle.
- 6) If the product does not dispense, raise the Baffle one position at a time (repeat step 5) until best flow is obtained.
- 7) Refer to Product Guide on the back side of these instructions, to see our recommended positions.

- **Keep in mind that gummy and soft products have a very slow flow rate, and it may take a few seconds for the product to drop in the bin.**

(Fig. 1) Reverse Action:
(Dry or Wrapped Products)

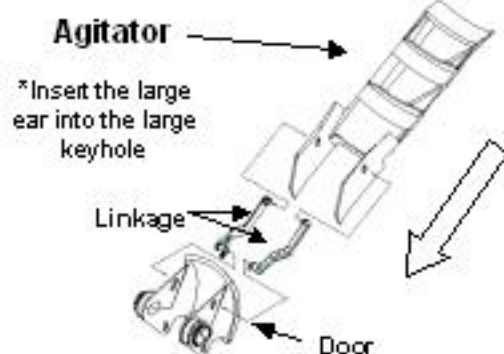


(Fig. 2)

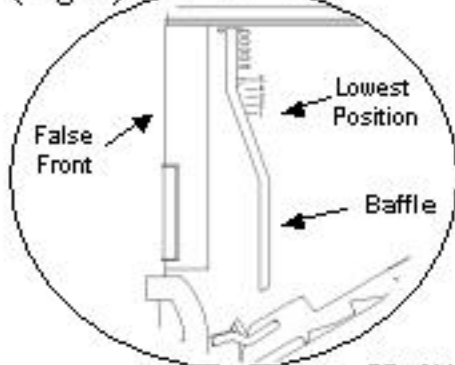
Swap Linkages for opposite Agitation



(Fig. 3) Forward Action:
(Soft or Gummy Products)



(Fig. 4)



B. Want to reverse the agitation direction?

- 1) Remove the front of the bin. Note that the agitator and links all come out attached to the door.
- 2) Pivot the agitator upward in order to remove it from the linkage.
- 3) Now rotate the links and remove them from the door.
- 4) Reverse the linkage as shown in (Fig. 2) and reattach to the door. Note the specific key-holes.
- 5) Reattach the agitator to the linkage and rotate into it's proper position.
- 6) Insert the assembled agitator and linkage into the bin making sure the agitator goes under the two side guides.
- 7) Snap the front into place and start with step number 2 from section A

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KEY:

Action: Denotes which direction the agitator would move when the handle is pulled downward.
 Either works the same in either direction.
 Forward-the agitator moves towards the bin spout when the handle is pulled downward.
 Reverse-the agitator moves towards the back of the bin when the handle is pulled downward.

Baffle Position: 1 being the lowest position with the smallest opening through
 5 being the highest position with the largest opening

Letter Grade: "A" Dispenses product with every pull of the handle
 "B" Product dispenses 3 out of 4 handle pulls
 "C" Product dispenses 2 out of 4 handle pulls
 "D" Product dispenses 1 out of 4 handle pulls
 "F" Will not dispense any product

**** *Must tap the bin for product to flow.
 ***** *Sometimes tap the bin for product to flow.

Jelly Belly	6" X 18" DA Gravity				4" X 18" DA Gravity			
	Standard Bin	Action	Baf. Positon	Grade	Standard Bin	Action	Baf. Positon	Grade
Barion Baked Beans	A	Blter	1	A	A	Blter	1	A
Carly Bar	D*	Reverse	1	B	F	Reverse	2	B
Carly Coin	A	Reverse	1	A	A	Reverse	1	A
Chocdale Mini Balls	A**	Reverse	2	A	A*	Reverse	2	A
Chocdale Peanut	A	Reverse	1	A	A	Reverse	1	A
Chocdale Raisins	A	Reverse	1	A	A	Reverse	1	A
Dark Chocolate Almonds	A	Reverse	1	A	A	Reverse	1	A
Deluxe Chocdale Nut Mix	C**	Reverse	2	A	C*	Reverse	3	A
Gummi Bears	F	Forward	4	B	F	Forward	4	B
Gummi Worms	F	****	****	F	F	****	****	F
Jelly Beans	A	Blter	1	A	A	Blter	1	A
Jolly Peach Jells	B**	Blter	3	A	F	Blter	3	A
Smooth & Melty	B**	Reverse	2	A	B**	Reverse	2	A
Strawberry & Blueberries	B**	Blter	2	A	B**	Blter	2	A
Swedish Fish	F	Forward	4	B	F	Forward	3	B

Slak Products	6" X 18" DA Gravity				4" X 18" DA Gravity			
	Standard Bin	Action	Baf. Positon	Grade	Standard Bin	Action	Baf. Positon	Grade
Campino	F	Blter	4	B	F	Blter	4	B
Milklics	F	Blter	4	B	F	Blter	4	B
Riesen Caramel Coated Chocdale	F	Reverse	5	C	F	Reverse	5	C
Werther's Chew Candies	F	Reverse	4	B	F	Blter	4	B
Werther's Hard Candy Bon Bon	F	Blter	4	A	F	Blter	4	A

Nesleu	6" X 18" DA Gravity				4" X 18" DA Gravity			
	Standard Bin	Action	Baf. Positon	Grade	Standard Bin	Action	Baf. Positon	Grade
Cherry Bites	D*	Reverse	3	B	F	Reverse	3	B
Gum Drops	F	Reverse	4	B	F	Reverse	4	B
Haribo Gummy Fruit	F	Blter	5	D	F	Blter	5	D
Liquorice Allsorts	F	Reverse	4	B	F	Reverse	4	B
Moosean Hills	F	Reverse	4	B	F	Reverse	4	B
Nesleu Fruit Stic Mix Assorted	F	Reverse	4	B	F	Reverse	4	B
Sour Patch Kids	D*	Reverse	3	B	F	Reverse	3	B
Sour Watermelon Slices	F	Reverse	3	B	F	Reverse	3	B
Swedish Fish Original	F	Blter	4	B	F	Blter	4	B

Various	6" X 18" DA Gravity				4" X 18" DA Gravity			
	Standard Bin	Action	Baf. Positon	Grade	Standard Bin	Action	Baf. Positon	Grade
Bird Seed	A	Blter	1	A	A	Blter	1	A
Bonito's Peppermints	F	Blter	4	C	F	Blter	3	C
Cocoa	A	Blter	1	A	A	Blter	1	A
Com Fakes	C**	Reverse	3	A	C**	Reverse	3	A
Flat Wrapped Chocolate Hearts	D*	Reverse	4	B	F	Reverse	4	B
Flat Wrapped Chocolate Slabs	D*	Reverse	4	B	F	Reverse	4	B
Granola sticky granola nut mix granola	B**	Reverse	3	B	B**	Reverse	3	B
Haribo's Mix Assorted Jelly Rancher	F	Reverse	2	B	F	Reverse	4	B
Haribo's Jelly Rancher	F	Reverse	4	B	F	Reverse	4	B
Moose Nut- pecan almond wal cashew	B**	Reverse	3	A	B**	Reverse	3	A
Procter Kitchens Peanut butter cup	F	Reverse	3	B	F	Reverse	4	B
Rice	A	Blter	1	A	A	Blter	1	A
Tes					F	Blter	5	B
Trial Mixtures various grains choc	A	Blter	1	A	A*	Blter	3	A

Various	6" X 18" DA Gravity				4" X 18" DA Gravity			
	Standard Bin	Action	Baf. Positon	Grade	Standard Bin	Action	Baf. Positon	Grade
Product Bitty Gummy Bears	F	Forward	3	A	Reverse Bin	Blter	4	B
fruit sticks	F	Blter	4	B	F	Blter	4	B
Scrum in Orange Slices	F	Reverse	3	B	F	Reverse	3	B
Gummy Bears	F	Forward	4	B	F	Forward	4	B
Gummy Side Bites	F	Forward	4	C	F	Forward	3	C
fruit sticks Slices	F	Forward	4	C	F	Forward	3	C