

- 1: ATTACH BASE SHOES (A&B) TO TOE (C)
- 2: INSERT UPRIGHTS (D&E) INTO BASE SHOES (A&B)
- 3: SLIP TOP SHELF (G) INTO TOP OF UPRIGHTS (D&E)
- 4: BOLT METAL X-BRACES (F) TOGETHER WITH CENTER BOLT. BOLT METAL X-BRACE ASSEMBLY (F) TO BASE SHOES (A&B) AND TOP SHELF (G)
- 5: HANG SHELF BEAM (H) INTO SLOT #25 FROM TOP OF UPRIGHTS
- 6: HANG SHELF BEAM (I) INTO SLOT #11 FROM TOP OF UPRIGHTS
- 7: HANG SHELF BEAM (J) INTO SLOT #39 FROM TOP OF UPRIGHTS
- 8: BOLT BIN BUTTONS (K 8x) TO TOP SHELF (G)
- 9: LEVEL ASSEMBLY BY ADJUSTING LEVELERS ON BASE SHOES (A&B)
- 10: INSTALL BIN ARMS AND BINS

